

ALTECH® NXT PP-H A 2035/457 HH GF35 CP

Polypropylene Homopolymer

ALBIS PLASTIC GmbH

Message:

ALTECH® NXT PP-H A 2035/457 HH GF35 CP is a Polypropylene Homopolymer (PP Homopolymer) product filled with 35% glass fiber. It is available in Asia Pacific, Europe, or North America. Typical application: Automotive.

Characteristics include:

Flame Rated

REACH Compliant

RoHS Compliant

Chemically Coupled

Good Toughness

General Information			
Filler / Reinforcement	Glass Fiber,35% Filler by Weight		
Additive	Heat Stabilizer		
Features	Chemically Coupled Heat Stabilized High Stiffness Homopolymer Ultra High Toughness		
Uses	Automotive Applications		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Spiral Flow			
-- ¹	40.0	cm	
-- ²	60.0	cm	
Molding Shrinkage			ISO 294-4
Across Flow : 24 hr	0.50 to 0.60	%	
Flow : 24 hr	0.30 to 0.40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7500	MPa	ISO 527-2
Tensile Stress (Break)	100	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	6800	MPa	ISO 178
Flexural Stress	140	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
--	10	kJ/m ²	

-40°C	8.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
--	50	kJ/m ²	
-40°C	30	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	154	°C	ISO 75-2/A
Vicat Softening Temperature	137	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 3.0	hr	
Processing (Melt) Temp	200 to 270	°C	
Mold Temperature	20.0 to 90.0	°C	
NOTE			
1.	1 mm		
2.	2 mm		

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