

UBESTA 3035 JU3

Polyamide 12

UBE Engineering Plastics, S.A.

Message:

UBESTA 3035 JU3 is a high molecular weight Polyamide 12. It is plasticized and heat stabilized suitable for flexible pneumatic and hydraulic tubes.

General Information			
Additive	heat stabilizer		
	Plasticizer		
Features	High molecular weight		
	Plasticized		
	Good UV resistance		
	Good flexibility		
	Good wear resistance		
	Thermal Stability		
Uses	Pipe fittings		
Appearance	Natural color		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.02	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (235°C/2.16 kg)	6.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	1.5	%	ISO 294-4
Flow direction	0.60	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.60	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	62		ISO 2039-2
Durometer Hardness (Shore D)	65		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	24.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	26	%	ISO 527-2
Fracture	200	%	ISO 527-2
Flexural Modulus	400	MPa	ISO 178
Flexural Stress	20.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method

Charpy Notched Impact Strength			ISO 179/1eA
-40°C, complete fracture	3.0	kJ/m ²	ISO 179/1eA
23°C	No Break		ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	92.0	°C	ISO 75-2/B
1.8 MPa, not annealed	51.0	°C	ISO 75-2/A
Melting Temperature (DSC)	171	°C	ISO 3146
CLTE - Flow	1.7E-4	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+12	ohms·cm	IEC 60093
Additional Information			

The value listed as Melting Temperature, ISO 3146, was tested in accordance with ISO 11357. Tensile Strain at Break, ISO 527: >200% Abrasion Loss, ISO 9352, CS-17, 1000 rev.: 8 mg

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