

# VICOTE® F813Blk

Polyetheretherketone

Victrex plc

## Message:

VICOTE® is the brand name for the Victrex range of coatings. The VICOTE Coatings are available through Victrex plc or its preferred coater network. The VICOTE F813Blk grade has been specifically formulated to provide a coating that gives high wear and abrasion resistance combined with excellent release properties that are retained as the coating wears. These properties are retained at high temperatures where other release coatings would potentially fail. VICOTE dispersions coatings have a low level of extractables. Contact Victrex plc for further details.

VICOTE F813Blk dispersions coatings are aqueous based however there are small amounts of solvents present. Refer to the appropriate MSDS sheet for details.

The VICTREX® PEEK polymer contained in the VICOTE dispersions like other non-coating grades of VICTREX PEEK polymer are thermoplastic in nature and exhibit flow above the melt temperature. When processed using the correct guidelines the coatings will exhibit the excellent properties that VICTREX PEEK polymer is renowned for.

VICOTE Coatings have excellent chemical resistance. Consult the Victrex Chemical Resistance Data Base for further details.

| General Information |                          |  |  |
|---------------------|--------------------------|--|--|
| Features            | Good Abrasion Resistance |  |  |
|                     | Good Chemical Resistance |  |  |
|                     | Good Mold Release        |  |  |
|                     | Good Wear Resistance     |  |  |
|                     | High Heat Resistance     |  |  |
|                     | Low Extractables         |  |  |
| Uses                | Coating Applications     |  |  |
| Agency Ratings      | FDA 21 CFR 175.300       |  |  |
| Appearance          | Black                    |  |  |
| Forms               | Liquid                   |  |  |
| Processing Method   | Coating                  |  |  |
|                     | Spraying                 |  |  |

| Physical                          | Nominal Value | Unit              | Test Method     |
|-----------------------------------|---------------|-------------------|-----------------|
| Density (25°C)                    | 1.10          | g/cm <sup>3</sup> | ISO 2811        |
| pH                                | 10.0          |                   | Internal Method |
| Viscosity (25°C)                  | 12.0          | sec               | ISO 2431        |
| Weight - Solids                   | 37            | %                 | Internal Method |
| Cross Hatch Adhesion <sup>1</sup> |               |                   | ISO 2409        |
| Aluminum                          | 0             |                   |                 |
| Mild Steel                        | 0             |                   |                 |
| Stainless Steel                   | 0             |                   |                 |
| Direct Impact <sup>2</sup>        |               |                   | ISO 6272        |
| Height                            | 100.00        | cm                |                 |
| Indentation depth                 | 0.50          | cm                |                 |
| Weight                            | 2000          | g                 |                 |

|  |   |                    |             |
|--|---|--------------------|-------------|
| Konig Hardness (40.0 to 50.0 $\mu\text{m}$ ) | 1.8                                     | min                | ISO 1522    |
| Theory Volume Solids                         | 26                                      | %                  |             |
| Mechanical                                   | Nominal Value                           |                    | Test Method |
| Coefficient of Friction <sup>3</sup>         | 0.021                                   |                    | ASTM G133   |
| Thermal                                      | Nominal Value                           | Unit               | Test Method |
| Melting Temperature <sup>4</sup>             | 372                                     | $^{\circ}\text{C}$ | DSC         |
| NOTE   |   |                    |             |
| 1.   | Rating 0 to 5                           |                    |             |
| 2.   | Part 1                                  |                    |             |
| 3.   | Using 250N Load, $\mu\text{m}$ @ 10 min |                    |             |
| 4.   | Peak                                    |                    |             |

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### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

