# **TAISOX 8040**

## High Density Polyethylene

### Formosa Plastics Corporation

#### Message:

TAISOX 8040 is a high density polyethylene material. This product is available in North America, Europe or Asia Pacific region. The processing method is injection molding.

The main features of TAISOX 8040 are:

High resistance to environmental stress fracture (ESCR)

high strength

Good processability

Hard

Typical application areas include:

hat/cap/cork

bottle

| General Information                   |  |          |             |  |  |
|---------------------------------------|--|----------|-------------|--|--|
| Features                              | Rigidity, high                         |          |             |  |  |
|                                       | High ESCR (Stress Cracking Resistance) |          |             |  |  |
|                                       | High density                           |          |             |  |  |
|                                       | High strength                          |          |             |  |  |
|                                       | Workability, good                      |          |             |  |  |
|                                       |  |          |             |  |  |
| Uses                                  | Shield                                 |          |             |  |  |
|                                       | Bottle                                 |          |             |  |  |
| Forms                                 | Particle                               |          |             |  |  |
| Processing Method                     | Injection molding                      |          |             |  |  |
| Physical                              | Nominal Value                          | Unit     | Test Method |  |  |
| Density                               | 0.953                                  | g/cm³    | ASTM D1505  |  |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 |  |          |             |  |  |
| kg)                                   | 4.0                                    | g/10 min | ASTM D1238  |  |  |
| Hardness                              | Nominal Value                          | Unit     | Test Method |  |  |
| Durometer Hardness (Shore D)          | 67                                     |          | ASTM D2240  |  |  |
| Mechanical                            | Nominal Value                          | Unit     | Test Method |  |  |
| Tensile Strength                      |  |          | ASTM D638   |  |  |
| Yield                                 | 26.5                                   | MPa      | ASTM D638   |  |  |
| Fracture                              | 25.5                                   | MPa      | ASTM D638   |  |  |
| Tensile Elongation (Break)            | 1000                                   | %        | ASTM D638   |  |  |
| Impact                                | Nominal Value                          | Unit     | Test Method |  |  |
| Tensile Impact Strength               | 177                                    | kJ/m²    | ASTM D1822  |  |  |
| Thermal                               | Nominal Value                          | Unit     | Test Method |  |  |
| Brittleness Temperature               | -70.0                                  | °C       | ASTM D746   |  |  |
| Vicat Softening Temperature           | 127                                    | °C       | ASTM D1525  |  |  |

| Melting Temperature              | 135                                | °C |  |
|----------------------------------|------------------------------------|----|--|
| Additional Information           |                                    |    |  |
| Notched Izod Impact Strength, AS | STM D256: 12 kg-cm/cm <sup>2</sup> |    |  |

| Injection              | Nominal Value | Unit |  |
|------------------------|---------------|------|--|
| Processing (Melt) Temp | 170 - 190     | °C   |  |

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