TechnoDur PBT 4 GF30 FR

Polybutylene Terephthalate

TechnoCompound GmbH

Message:

Our new TechnoDur PBT compound is a thermoplastic which combines great hardness, stiffness and strength. The compound is easily processed due to its perfect flow behaviour. The favourable sliding and wear characteristics as well as extremely high tenacity in temperatures below freezing are further advantages. TechnoDur is manufactured by poly-condensing terephthalic acid or dimethyl terephthalate containing butandiol-1,4 using special catalysts.

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 3	80% filler by weight		
Features	Rigidity, high			
	High strength			
	Workability, good			
	Good liquidity			
	Good wear resistance			
	High hardness			
	Flame retardancy			
Jses	Membrane key switch			
	Pump parts			
	Gear			
	Electrical/Electronic Applications			
	Home appliance components			
	Household goods			
	Application in Automobile Field			
	Automotive exterior parts			
	Shell			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.67	g/cm³	ISO 1183	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	11000	MPa	ISO 527-2	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength (23°C)	9.5	kJ/m²	ISO 179/1eA	
Additional Information				
Moisture Content, Infared 105°C, 15 min: <	0.10%Ash Content, ISO 3451, 950°C:	30%		
Injection	Nominal Value	Unit		
Drying Temperature	120	°C		
Drying Time	5.0	hr		

Processing (Melt) Temp	230 - 260	°C
Mold Temperature	60.0	°C

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Recommended distributors for this material

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