

Boda BDT40EP

Fluoroelastomer

Chenguang Fluoro & Silicone Elastomers Co., Ltd.

Message:

BDT40EP is a medium viscosity curative incorporated fluoroelastomer terpolymer.

This grade is well suited for application where good flowability, mold release and superior fluid resistance than copolymers are required. BDT40EP can be compounded to meet the major fluoroelastomer specifications.

BDT40EP can be used for extrusion molding of articles, or compression molding of oil seals and complicated geometries. It can be mixed using typical fluoroelastomer compounding ingredients. Mixing can be accomplished with two-roll mills or internal mixers. Finished goods can be produced by a variety of rubber processing methods.

General Information			
Features	Good liquidity		
	Terpolymer		
	Good demoulding performance		
	Medium viscosity		
Uses	Composite		
	Seals		
Appearance	White		
Processing Method	Composite		
	Extrusion		
	Compression molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.86	g/cm ³	
Mooney Viscosity (ML 1+10, 121°C)	40	MU	
Fluorine Content	68	%	
Solubility	LMW Ketones and esters		
MH ¹ (177°C)	2.25	N·m	
ML ² (177°C)	0.370	N·m	
t'90 ³ (177°C)	3.5	min	
ts2 ⁴ (177°C)	3.5	min	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness ⁵ (Shore A)	75		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ⁶ (Yield)	13.0	MPa	ASTM D412
Tensile Elongation ⁷ (Break)	260	%	ASTM D412
Compression Set (200°C, 70 hr)	26	%	ASTM D395B
Additional Information			

Test Compound:
Polymer: 100
MT Black (N990): 30 phr
MgO: 3 phr
Ca(OH)₂: 6 phr
Curing Condition:
Press: 10 min at 170°C
Oven: 24 hr at 230°C

NOTE

1.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
2.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
3.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
4.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
5.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
6.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
7.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

