

# RTP 204 FR HS

Polyamide 66

RTP Company

## Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.65	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow			ASTM D955
3.18mm, injection molding	0.30	%	ASTM D955
6.35mm, injection molding	0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.70	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	10300	MPa	ASTM D638
Tensile Strength	152	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	2.5	%	ASTM D638
Flexural Modulus (Injection Molded)	8820	MPa	ASTM D790
Flexural Strength (Injection Molded)	220	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	100	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	800	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Additional Information			
The value listed as Flammibility, UL 94, was tested in accordance with RTP Company methods.			

Injection	Nominal Value	Unit
Rear Temperature	274 - 293	°C
Middle Temperature	274 - 293	°C
Front Temperature	274 - 293	°C
Mold Temperature	66.0 - 107	°C
Injection Pressure	83.0 - 124	MPa

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#### Recommended distributors for this material

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