

LNP™ THERMOTUF™ RF008IS compound

Polyamide 66
SABIC Innovative Plastics

Message:

LNP THERMOTUF RF008IS is a compound based on Nylon 66 resin containing 40% Glass Fiber. Added features of this material include: High Impact, Heat Stabilized.

Also known as: LNP* THERMOTUF* Compound RF-1008 HI HS

Product reorder name: RF008IS

General Information			
UL YellowCard	E121562-101281588		
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	High Impact Resistance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.46	g/cm³	ISO 1183
Molding Shrinkage - Flow (24 hr)	0.20	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12500	MPa	ISO 527-2/1
Tensile Stress (Break)	168	MPa	ISO 527-2
Tensile Strain (Break)	2.8	%	ISO 527-2
Flexural Modulus	11000	MPa	ISO 178
Flexural Stress	274	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ¹ (23°C)	15	kJ/m²	ISO 180/1A
Unnotched Izod Impact Strength ² (23°C)	75	kJ/m²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ³ (1.8 MPa, Unannealed, 64.0 mm Span)	247	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 to 0.25	%	
Rear Temperature	266 to 277	°C	
Middle Temperature	282 to 293	°C	
Front Temperature	293 to 304	°C	
Processing (Melt) Temp	282 to 304	°C	
Mold Temperature	93.3 to 110	°C	

Back Pressure	0.172 to 0.344	MPa
Screw Speed	30 to 60	rpm
NOTE		
1.	80*10*4	
2.	80*10*4	
3.	80*10*4 mm	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT