Generic HDPE, MMW

High Density (MMW) Polyethylene

Generic

Message:

This data represents typical values that have been calculated from all products classified as: Generic HDPE, MMW This information is provided for comparative purposes only.

General Information			
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
	0.944 - 0.962	g/cm³	ASTM D792
	0.953 - 0.960	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.1	6		
kg)	0.10 - 1.0	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
secant modulus			ASTM D882
MD	689 - 938	MPa	ASTM D882
TD	703 - 1280	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield	23.2 - 31.4	MPa	ASTM D882
TD: Yield	24.4 - 30.3	MPa	ASTM D882
MD: Fracture	51.7 - 54.8	MPa	ASTM D882
TD: Fracture	17.9 - 24.0	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Fracture	590 - 870	%	ASTM D882
TD: Fracture	10 - 980	%	ASTM D882
Dart Drop Impact (23°C)	50 - 55	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD	14 - 35	g	ASTM D1922
TD	360 - 1200	g	ASTM D1922
Extrusion	Nominal Value	Unit	
Melt Temperature	198 - 205	°C	
Extrusion instructions			

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