Bormed™ HG820MO

Polypropylene Homopolymer

Borealis AG

Message:

Bormed HG820MO is a resin intended for evaluation for use in Healthcare applications.

Bormed HG820MO is a clarified homopolymer with an internal lubricant and typically used in injection moulding. Products produced from Bormed HG820MO are characterised by easy demoulding, controlled low friction and low warpage. Bormed HG820MO can be sterilised with ethylene oxide or steam.

| General Information | | | |
|--|---------------------------------|----------|--------------|
| Features | Good Processability | | |
| | Homopolymer | | |
| | Low Friction | | |
| | Low Warpage | | |
| | Recyclable Material | | |
| | | | |
| Uses | Medical/Healthcare Applications | | |
| | Packaging | | |
| | Pharmaceuticals | | |
| | | | |
| Processing Method | Injection Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.905 | g/cm³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 | | | |
| kg) | 28 | g/10 min | ISO 1133 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus (50.0 mm) | 1900 | MPa | ISO 527-2 |
| Tensile Stress (Yield) | 40.0 | MPa | ISO 527-2/50 |
| Tensile Strain (Yield) | 7.0 | % | ISO 527-2/50 |
| Flexural Modulus ¹ | 1800 | MPa | ISO 178 |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength (23°C) | 2.6 | kJ/m² | ISO 179/1eA |
| Thermal | Nominal Value | Unit | Test Method |
| Heat Deflection Temperature (0.45 MPa, | | | |
| Unannealed) | 100 | °C | ISO 75-2/Bf |
| Injection | Nominal Value | Unit | |
| Processing (Melt) Temp | 210 to 260 | °C | |
| Mold Temperature | 30.0 to 40.0 | °C | |
| Injection Rate | Moderate-Fast | | |
| Holding Pressure | 20.0 to 50.0 | MPa | |
| NOTE | | | |
| 1. | 50 mm/min | | |

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