

LUVOCOM® 65-8640

Polypropylene Copolymer

Lehmann & Voss & Co.

Message:

LUVOCOM® 65-8640 is a polypropylene copolymer (PP Copoly) material, and the filler is carbon fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

LUVOCOM® The main features of 65-8640 are:

Conductivity

Electrostatic protection

anti-warping

Good stiffness

General Information			
Filler / Reinforcement	Carbon fiber reinforced material		
Features	Conductivity		
	Low warpage		
	Rigid, good		
	Electrostatic discharge protection		
	Good strength		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.15	g/cm ³	ISO 1183
Molding Shrinkage	0.10 - 0.30	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11500	MPa	ISO 527-2
Tensile Stress (Break)	50.0	MPa	ISO 527-2
Tensile Strain (Yield)	0.50	%	ISO 527-2
Flexural Modulus	10000	MPa	ISO 178
Flexural Stress	76.0	MPa	ISO 178
Coefficient of Friction			
Dynamic	0.20		
Static	0.13		
Flexural Strain at Flexural Strength	0.70	%	ISO 178
Maximum operating temperature-Short Term	130	°C	
Insulation Resistance		ohms	IEC 60167
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength (23°C)	9.0	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	100	°C	UL 746B

Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 10	ohms	IEC 60093

Injection	Nominal Value	Unit
Drying Temperature	70.0 - 95.0	°C
Drying Time	2.0 - 4.0	hr
Suggested Max Moisture	0.20	%
Rear Temperature	220 - 250	°C
Middle Temperature	220 - 250	°C
Front Temperature	230 - 250	°C
Nozzle Temperature	220 - 250	°C
Processing (Melt) Temp	230 - 260	°C
Mold Temperature	40.0 - 80.0	°C

Injection instructions

General

In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.

Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.

Lengthy dwell times for the melts in the cylinder should be avoided.

Lower the temperatures during interruptions!

Predrying (optional)

It is advisable to predry the granulate with a suitable dryer immediately before processing.

The granulate may absorb moisture from the air.

Delivery Form & Storage

Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.

Preferably storage should be effected in dry and normally temperatured rooms

Additional Information

During processing, the moisture content should not exceed 0.2%. Moisture may lead to smearing and in extreme cases to foaming. Usually the material can be processed over a broad temperature range and can thus be adapted to a wide variety of processing conditions.

The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.

Please contact us for further information.

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