

VESTAMID® D DX9322

Polyamide 612
Evonik Industries AG

Message:

Characterization: 15% ground-glass fiber reinforced, heat-stabilized
Applications: low-warpage housings, coverings with sprayed-on elastomer seals
Its advantages over PA 12 exhibit in the
heat deflection temperature (melting point nearly 40 °C higher)
tensile and flexural strength
outstanding recovery at high wet strength
The PA 612 compounds of the VESTAMID® D series consequently represent specialty products that complement the comprehensive selection of PA 12 compounds of the VESTAMID® L series.

General Information				
Filler / Reinforcement		Glass Fiber,15% Filler by Weight		
Additive		Carbon Black		
		Heat Stabilizer		
Features		Food Contact Acceptable		
		Fuel Resistant		
		Good Abrasion Resistance		
		Grease Resistant		
		Heat Stabilized		
		High ESCR (Stress Crack Resist.)		
		High Impact Resistance		
		Light Stabilized		
		Oil Resistant		
		Solvent Resistant		
Uses		Housings		
Agency Ratings		FDA 21 CFR 177.1500		
Appearance		Black		
Forms		Granules		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.17	1.17	g/cm³	ISO 1183
Molding Shrinkage ¹				ISO 294-4
Across Flow	0.90	--	%	
Flow	1.9	--	%	
Water Absorption				ISO 62
Saturation, 23°C	2.4	--	%	
Equilibrium, 23°C, 50% RH	0.90	--	%	

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	3150	2650	MPa	ISO 527-2/1A
Tensile Stress				ISO 527-2/1A
Yield	63.0	53.0	MPa	
Break	59.0	47.0	MPa	
Tensile Strain				ISO 527-2/1A
Yield	8.0	12	%	
Break	18	23	%	
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C, Complete Break	3.0	3.0	kJ/m ²	
23°C, Complete Break	4.0	5.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C, Complete Break	43	48	kJ/m ²	
23°C, Complete Break	46	96	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	186	186	°C	ISO 75-2/B
1.8 MPa, Unannealed	114	114	°C	ISO 75-2/A
Vicat Softening Temperature	194	193	°C	ISO 306/B
Melting Temperature ²	215	215	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C	6.0E-5	--	cm/cm/°C	
Transverse : 23 to 55°C	1.0E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity	1.0E+14	--	ohms·cm	IEC 60093
Relative Permittivity				IEC 60250
100 Hz	4.30	--		
1 MHz	3.10	--		
Dissipation Factor				IEC 60250
100 Hz	0.043	--		
1 MHz	0.049	--		
Comparative Tracking Index				IEC 60112
Solution A ³	575	--	V	
Solution A ⁴	> 600	--	V	
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	HB	HB		UL 94
Additional Information	Dry	Conditioned		Test Method
ISO Shortname	PA612, MH, 14-030, GF15	--		ISO 1874

NOTE

1.	specimen 127x12.7x3.2 mm processing acc. to ISO 1874-2
2.	2nd Heating
3.	100 drops Value
4.	50 drops Value

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