

Varcum 29319

Phenolic

Durez Corporation

Message:

Varcum 29319 is a long-flow, two-step, powdered phenolic resin, which is processed using standard cold-press techniques. Brittle, coolant resistant bond structures for use in such grinding applications as roll grinding, tool room grinding, specialty grinding and the cutting of ceramic materials. Wheels formulated with this resin provide an easy, fast, cool cutting action which is particularly effective in critical metal grinding applications where overheating or burning of the metal must be minimized. Use of Varcum 29353 is recommended as a wetting agent (for 29319).

General Information			
Uses	Wheels		
Forms	Powder		
Additional Information	Nominal Value	Unit	Test Method
Hexa	6.6	%	Internal Method
Inclined Plate Flow (125°C)	6.00	cm	Internal Method

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