# **TPUCO® TPUE-E85**

### Thermoplastic Polyurethane Elastomer (Polyester)

#### Taiwan PU Corporation

#### Message:

TPUCO® TPUE-E85 is a Thermoplastic Polyurethane Elastomer (Polyester) (TPU-Polyester) material. It is available in Asia Pacific for extrusion. Primary attribute of TPUCO® TPUE-E85: Wear Resistant. Typical applications include: Hose/Tubing Conveyors Film Sheet Wire & Cable

| General Information          |                           |      |             |  |
|------------------------------|---------------------------|------|-------------|--|
| Features                     | General Purpose           |      |             |  |
|                              | Good Abrasion Resistance  |      |             |  |
|                              | Good Wear Resistance      |      |             |  |
|                              |                           |      |             |  |
| Uses                         | Conveyors                 |      |             |  |
|                              | Film                      |      |             |  |
|                              | Hose                      |      |             |  |
|                              | Sheet                     |      |             |  |
|                              | Tubing                    |      |             |  |
|                              | Wire & Cable Applications |      |             |  |
|                              |                           |      |             |  |
| Appearance                   | Clear/Transparent         |      |             |  |
| Forms                        | Pellets                   |      |             |  |
| Processing Method            | Extrusion                 |      |             |  |
| Hardness                     | Nominal Value             |      | Test Method |  |
| Durometer Hardness (Shore A) | 85                        |      | ASTM D2240  |  |
| Mechanical                   | Nominal Value             | Unit | Test Method |  |
| Abrasion Loss                | 15.0                      | mg   |             |  |
| Impact Resilience            | 40                        | %    |             |  |
| Elastomers                   | Nominal Value             | Unit | Test Method |  |
| Tensile Stress               |                           |      | ASTM D412   |  |
| 100% Strain                  | 5.39                      | MPa  |             |  |
| 300% Strain                  | 8.83                      | MPa  |             |  |
| Tensile Strength (Break)     | 30.4                      | MPa  | ASTM D412   |  |
| Tensile Elongation (Break)   | 900                       | %    | ASTM D412   |  |
| Extrusion                    | Nominal Value             | Unit |             |  |
| Cylinder Zone 1 Temp.        | 180                       | °C   |             |  |
| Cylinder Zone 3 Temp.        | 185                       | °C   |             |  |
|                              |                           |      |             |  |

| Cylinder Zone 5 Temp. | 190 | °C |  |
|-----------------------|-----|----|--|
| Adapter Temperature   | 195 | °C |  |
| Die Temperature       | 175 | °C |  |

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