# Clariant Nylon 6/6 6601-L

# Polyamide 66

## **Clariant Corporation**

#### Message:

Clariant Nylon 6/6 6601-L is a Polyamide 66 (Nylon 66) material. It is available in North America for injection molding. Important attributes of Clariant Nylon 6/6 6601-L are: Good Mold Release Lubricated

UL VellowCardE103015-218184AdditiveLubricantFeaturesGeneral PurposeGood Mold RelesseLubricatedFormsPelletsFormsPelletsPhysicalInjection MoldingPhysicalNominal ValueUnitPhysicalNominal ValueGeneral PurposeSpecific Gravity1.14g/cm³ASTM D792Molding Strinkage - Flow1.4 to 1.9%ASTM D792Molding Strinkage - Flow1.4 to 1.9%ASTM D792Tensile Elongation (Break)50%ASTM D638Flocural Modulus0WardASTM D638Flocural Modulus2760MPaASTM D638Flocural Strength10MPaASTM D790Instact Elongation (Break)137K/m²ASTM D790Notched Izod Impact (23*C)48//mASTM D790Notched Izod Impact (23*C)137K/m²ASTM D783TermalNominal ValueUnitTest MethodDeflection Temperature Under Load227*C*C18 MPa, Unannealed227*C*CMelting Temperature55%*CSinger Benerature249 to 266*C*CNormal Value*C*C*CMoldied Temperature249 to 266*C*CNormal Value*C*C*CMoldied Temperature249 to 266*C*CNormal Value*C*C*C*C <t< th=""><th>General Information</th><th></th><th></th><th></th></t<>	General Information			
Faitures General Purpose   Good Mold Release Lubricated   Forms Pellets   Processing Method Injection Molding   Physical Noninal Value Unit   Projecific Gravity 1.44 grcm <sup>1</sup> ASTM D792   Molding Shrinkage - Flow 1.41 % ASTM D792   Molding Shrinkage - Flow 1.44 % ASTM D792   Moding Shrinkage - Flow 1.41 % ASTM D793   Moding Shrinkage - Flow 1.41 % ASTM D793   Fasile Expression (Break) 5.0 MPa ASTM D636   Fessele Strangth 5.0 MPa ASTM D793   Fissele Strangth (Break) 5.0 MPa ASTM D793   Fissele Inspact (Break) 5.0 MPa ASTM D793   Fissele Inspact (Strangth (Gravit)) 101 Test Method Molding   Norhel Lood Impact (23*C) 48 //ma* ASTM D783   Paremal Norinal Value Unit Test Method   Deflection Temperature UnderLoad 27 C C   Ingla Strangth (23*C) 2.7	UL YellowCard	E103015-218184		
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Tensile Elongation (Break)50%ASTM D638Flexural Modulus2760MPaASTM D790Flexural Strength110MPaASTM D790ImpactNominal ValueUnitTest MethodNotched Izod Impact (23°C)48J/mASTM D256Tensile Impact Strength (23°C)137kJ/m²ASTM D1822ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load227°CSTM D6481.8 MPa, Unannealed227°CSTM D648Ingection227°CSTM D648Ingection257°CSTM D648IngectionNominal ValueUnitSTM D648Ingection257°CSTM D648IngectionNominal ValueUnitSTM D648Ingection257°CSTM D648Ingection71 to 82.2°CSTM D648Suggested Max Regrind25%STM D648Middle Temperature249 to 266°CSTM D648Middle Temperature249 to 283°CSTM D648	Mechanical	Nominal Value	Unit	Test Method
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ASTM D648   0.45 MPa, Unannealed 277 °C   1.8 MPa, Unannealed 82.2 °C   Melting Temperature 257 °C   Injection Nominal Value Unit   Drying Temperature 71.1 to 82.2 °C   Suggested Max Regrind 25 °C   Melting Temperature 21.1 to 82.2 °C   Numinal Value Vinit C   Suggested Max Regrind 25 °C   Melting Temperature 249 to 266 °C   Middle Temperature 271 to 288 °C   Middle Temperature 282 to 293 °C	Tensile Impact Strength (23°C)	137	kJ/m²	ASTM D1822
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Drying Temperature71.1 to 82.2°CSuggested Max Regrind25%Rear Temperature249 to 266°CMiddle Temperature271 to 288°CFront Temperature282 to 293°C	Melting Temperature	257	°C	
Suggested Max Regrind25%Rear Temperature249 to 266°CMiddle Temperature271 to 288°CFront Temperature282 to 293°C	Injection	Nominal Value	Unit	
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Middle Temperature271 to 288°CFront Temperature282 to 293°C	Suggested Max Regrind	25	%	
Front Temperature 282 to 293 °C	Rear Temperature	249 to 266	°C	
·	Middle Temperature	271 to 288	°C	
Nozzle Temperature 266 to 288 °C	Front Temperature	282 to 293	°C	
	Nozzle Temperature	266 to 288	°C	

Mold Temperature	54.4 to 93.3	°C
Injection Pressure	34.5 to 103	MPa
Back Pressure	0.00 to 5.52	MPa
Screw Speed	30 to 90	rpm

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