# Capran® 77A

### Polyamide 6

## Honeywell

#### Message:

Capran® 77A is a Polyamide 6 (Nylon 6) product. It can be processed by thermoforming and is available in North America. Applications of Capran® 77A include packaging, film, food contact applications and medical/healthcare.

Characteristics include:

Sterilizable

Clarity

**Good Tear Strength** 

High Gloss

Impact Resistant

General Information					
Features	Autoclavable				
	Good Abrasion Resistance				
	Good Crack Resistance				
	Good Impact Resistance				
	Good Sterilizability				
	Good Tear Strength				
	High Clarity				
	High Gloss				
	Puncture Resistant				
	Radiation Sterilizable				
Uses	Film				
	Food Packaging				
	Medical/Healthcare Applications				
	Packaging				
Agency Ratings	FDA 21 CFR 177.1500				
Appearance	Clear/Transparent				
Forms	Film				
Processing Method	Thermoforming				
Physical	Nominal Value	Unit	Test Method		
Density	1.12	g/cm³	ASTM D1505		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	25	μm			
Secant Modulus			ASTM D882		
1% Secant, MD	827	MPa			
1% Secant, TD	931	MPa			
Tensile Strength			ASTM D882		

MD : Yield	93.1	MPa	
TD : Yield	86.2	MPa	
Tensile Elongation			ASTM D882
MD : Break	350	%	
TD : Break	350	%	
Elmendorf Tear Strength			ASTM D1922
MD	70	g	
TD	70	g	
Oxygen Permeability	1.0	cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/24 hr	ASTM D3985
Optical	Nominal Value	Unit	Test Method
Haze	1.0 to 2.5	%	ASTM D1003

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#### Recommended distributors for this material

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