

SILVER® PC2320

Polycarbonate

Guangdong Silver Age Sci & Tech. Co., Ltd

Message:

SILVER® Polycarbonate is applied to many fields, such as automobiles, office automation equipments, electronics, medical equipments and sports equipments. In addition, the custom—made products should be developed by buyers ‘ requirements in order to meet special usage.

Halogen-free Flame Retardant PC

Characteristic:

UL-94 V0/1 .5mm, excellent impact strength

Application:

charger, ammeter and other electric parts

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
	Halogen Free		
	High Impact Resistance		
Uses	Electrical Parts		
	Electrical/Electronic Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	9.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	59.0	MPa	ASTM D638
Tensile Elongation ² (Break)	130	%	ASTM D638
Flexural Modulus ³	2050	MPa	ASTM D790
Flexural Strength ⁴	75.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) (23°C)	75.0	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	140	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm)	V-0	UL 94	
Injection	Nominal Value	Unit	
Processing (Melt) Temp	265 to 315	°C	
NOTE			
1.	50 mm/min		
2.	50 mm/min		

3.	5.5 mm/min
4.	5.5 mm/min

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