GAPEX® RPP30EB42BK

Polypropylene

Ferro Corporation

Message:

Please contact Ferro Corporation for additional information.

General Information				
Uses	Automotive Applications	Automotive Applications		
Forms	Pellets			
Injection	Nominal Value	Unit		
Drying Temperature	71.1 to 82.2	°C		
Drying Time	2.0 to 4.0	hr		
Rear Temperature	221 to 238	°C		
Middle Temperature	227 to 243	°C		
Front Temperature	232 to 260	°C		
Nozzle Temperature	232 to 260	°C		
Processing (Melt) Temp	221 to 238	°C		
Mold Temperature	37.8 to 65.6	°C		
Injection Rate	Slow-Moderate			
Back Pressure	0.138 to 0.345	MPa		
Cushion	5.08 to 12.7	mm		

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Recommended distributors for this material

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