COSMOPLENE® W331

Polypropylene Random Copolymer

TPC, The Polyolefin Company (Singapore) Pte Ltd

Message:

General Information

COSMOPLENE W331 is a Polypropylene Random Copolymer manufactured by latest production technology licensed from Sumitomo Chemical Co. Japan, with excellent processability and physical properties.

Features	Good Processability		
	Random Copolymer		
Uses	Bottles		
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a		
	USP Class VI		
Forms	Pellets		
Processing Method	Injection Molding		
	Stretch Blow Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)	7.0	g/10 min	ASTM D1238
Molding Shrinkage			Internal Method
Across Flow	1.4	%	
Flow	1.4	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	89		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	45.0	MPa	ASTM D638
Tensile Elongation (Yield)	> 800	%	ASTM D638
Flexural Modulus	1030	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	3.6	kJ/m²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed)	108	°C	ASTM D648
Melting Temperature	151	°C	

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