

Surlyn® 8660

Ethylene Methacrylic Acid
DuPont Packaging & Industrial Polymers

Message:

Surlyn® 8660 is a sodium ionomer thermoplastic resin. It is available for use in conventional extrusion and injection equipment, to create various sheets or shapes.

Surlyn® 8660 thermoplastic resin is an advanced ethylene/methacrylic acid (E/MAA) copolymer, in which the MAA acid groups have been partially neutralized with sodium ions.

General Information			
Features	Copolymer		
Agency Ratings	FDA 21 CFR 177.1330(a)		
Forms	Pellets		
Processing Method	Foam Processing		
	Injection Molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.950	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	10	g/10 min	ASTM D1238, ISO 1133
Ion Type	Sodium		
Abrasion Resistance - NBS Index	170		ASTM D1630
Freezing Point			
--	74	°C	ASTM D3418
--	74	°C	ISO 3146

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	62		ASTM D2240, ISO 868

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Yield, 23°C, Compression Molded ¹	13.0	MPa	ASTM D638
Break, 23°C	23.0	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break, 23°C)	470	%	ASTM D638, ISO 527-2
Flexural Modulus			ASTM D790
-20°C	646	MPa	
23°C	230	MPa	

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	5.9	J/m	ASTM D256
Tensile Impact Strength			ASTM D1822
-40°C	270	kJ/m ²	
23°C	345	kJ/m ²	

Thermal	Nominal Value	Unit	Test Method
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Brittleness Temperature	-75.0	°C	ASTM D746
Vicat Softening Temperature	71.0	°C	ASTM D1525, ISO 306
Peak Melting Temperature	95.0	°C	ASTM D3418, ISO 3146
Optical	Nominal Value	Unit	Test Method
Haze (6350 μm)	11	%	ASTM D1003
Injection	Nominal Value	Unit	
Processing (Melt) Temp	185 to 285	°C	
NOTE			

1. Type IV, 50 mm/min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

