# TAISOX 3414

### Linear Low Density Polyethylene

#### Formosa Plastics Corporation

#### Message:

TAISOX 3414 is a linear low density polyethylene material. This product is available in North America, Europe or Asia Pacific region. The processing method is blow molded film. The main features of TAISOX 3414 are: Antiblock software slide Good stiffness Good sealing performance Good toughness Typical application areas include: bag/lining Wrapping Movie

additive/masterbatch

| General Information                   |                            |          |             |  |
|---------------------------------------|----------------------------|----------|-------------|--|
| Additive                              | Moderate caking resistance |          |             |  |
|                                       | Moderate smoothness        |          |             |  |
|                                       |                            |          |             |  |
| Features                              | Low density                |          |             |  |
|                                       | Rigid, good                |          |             |  |
|                                       | Good stripping             |          |             |  |
|                                       | Good heat sealability      |          |             |  |
|                                       | Good toughness             |          |             |  |
|                                       | Moderate caking resistance |          |             |  |
|                                       | Moderate smoothness        |          |             |  |
|                                       |                            |          |             |  |
| Uses                                  | Films                      |          |             |  |
|                                       | Bags                       |          |             |  |
|                                       | Mixing                     |          |             |  |
|                                       | Stretch winding            |          |             |  |
|                                       |                            |          |             |  |
| Forms                                 | Particle                   |          |             |  |
| Processing Method                     | Blow film                  |          |             |  |
| Physical                              | Nominal Value              | Unit     | Test Method |  |
| Density                               | 0.926                      | g/cm³    | ASTM D1505  |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 |                            |          |             |  |
| kg)                                   | 1.0                        | g/10 min | ASTM D1238  |  |
| Films                                 | Nominal Value              | Unit     | Test Method |  |
| Film Thickness - Tested               | 38                         | μm       |             |  |
| secant modulus                        |                            |          | ASTM D882   |  |

| 1% secant, MD: 38 $\mu m$ , blown film | 226           | MPa  | ASTM D882   |
|--|---------------|------|-------------|
| 1% secant, TD: 38 µm, blown film       | 304           | MPa  | ASTM D882   |
| Tensile Strength                       |               |      | ASTM D882   |
| MD: Yield, 38 µm, blown film           | 11.8          | MPa  | ASTM D882   |
| TD: Yield, 38 µm, blown film           | 12.7          | MPa  | ASTM D882   |
| MD: Broken, 38 µm, blown film          | 43.1          | MPa  | ASTM D882   |
| TD: Broken, 38 µm, blown film          | 33.3          | MPa  | ASTM D882   |
| Tensile Elongation                     |               |      | ASTM D882   |
| MD: Broken, 38 µm, blown film          | 600           | %    | ASTM D882   |
| TD: Broken, 38 µm, blown film          | 800           | %    | ASTM D882   |
| Dart Drop Impact (38 µm, Blown Film)   | 90            | g    | ASTM D1709  |
| Elmendorf Tear Strength                |               |      | ASTM D1922  |
| MD: 38 µm, blown film                  | 120           | g    | ASTM D1922  |
| TD: 38 µm, blown film                  | 530           | g    | ASTM D1922  |
| Thermal                                | Nominal Value | Unit | Test Method |
| Brittleness Temperature                | -70.0         | °C   | ASTM D746   |
| Vicat Softening Temperature            | 95.0          | °C   | ASTM D1525  |
| Melting Temperature                    | 124           | °C   |             |
| Optical                                | Nominal Value | Unit | Test Method |
| Gloss (45°, 38.0 µm, Blown Film)       | 47            |      | ASTM D2457  |
| Clarity                                | 50.0          |      | ASTM D1746  |
| Haze (38.0 µm, Blown Film)             | 17            | %    | ASTM D1003  |
| Additional Information                 |               |      |             |
| Blow Up Batio: 2                       |               |      | ,           |

Blow Up Ratio: 2

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