

Michilene F8200TL20

Polypropylene Copolymer

API Polymers, Inc.

Message:

Michilene F8200TL20 is a Polypropylene Copolymer (PP Copolymer) product filled with 20% talc. It is available in North America. Primary characteristic: copolymer.

General Information			
Filler / Reinforcement	Talc,20% Filler by Weight		
Features	Copolymer		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.1	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	25.5	MPa	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638
Flexural Modulus - Tangent	1790	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	75	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	98.9	°C	
1.8 MPa, Unannealed	68.3	°C	
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	3.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	216	°C	
Middle Temperature	221	°C	
Front Temperature	227	°C	
Nozzle Temperature	232	°C	
Processing (Melt) Temp	227	°C	
Mold Temperature	43.3	°C	

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