

GUR® 4130

Ultra High Molecular Weight Polyethylene

Celanese Corporation

Message:

GUR 4130 UHMW-PE is a linear polyolefin resin in powder form with a molecular weight of approximately 6.8 MM g/mol calculated using Margolies' equation. The extremely high molecular weight of this resin yields several unique properties including superior abrasion resistance and impact strength for those applications requiring an optimal level of both properties. Outstanding properties include a low coefficient of friction that results in self-lubricating, non-stick surfaces after processing. The resin is normally processed by compression molding or ram extrusion.

General Information			
Features	Good Abrasion Resistance		
	Good Impact Resistance		
	Low Friction		
	Self Lubricating		
	Ultra High Molecular Weight		
RoHS Compliance	Contact Manufacturer		
Forms	Powder		
Processing Method	Compression Molding		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	0.928	g/cm³	ASTM D792
--	0.930	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	< 0.10	g/10 min	ASTM D1238, ISO 1133
Water Absorption			ISO 62
Saturation, 23°C	< 0.010	%	
Equilibrium, 23°C, 50% RH	< 0.010	%	
Viscosity Number	3050	cm³/g	ISO 307
Elongational Stress F - 150/10	0.380	MPa	ISO 1152-2
Intrinsic Viscosity	26	dl/g	ISO 1628-3
Abrasion Loss	90.0		Internal Method
Wear by Sandslurry Method ¹	90.0		Internal Method
Charpy Impact Strength ²	180	kJ/m²	ISO 1152-2
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			
Shore D	62		ASTM D2240
Shore D, 15 sec	60		ISO 868
Ball Indentation Hardness ³	35.0	MPa	ISO 2039-1

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
23°C	703	MPa	ASTM D638
--	680	MPa	ISO 527-2/1A/1
Tensile Strength			
Yield, 23°C	21.4	MPa	ASTM D638
Yield	17.0	MPa	ISO 527-2/1A/50
Tensile Elongation			
Yield, 23°C	< 20	%	ASTM D638
Yield	20	%	ISO 527-2/1A/50
Break, 23°C	> 350	%	ASTM D638
Nominal Tensile Strain at Break	> 50	%	ISO 527-2/1A/50
Tensile Creep Modulus			ISO 899-1
1 hr	430	MPa	
1000 hr	230	MPa	
Coefficient of Friction (vs. Steel - Dynamic)	0.10		Internal Method
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	65.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	42.0	°C	ISO 75-2/A
Vicat Softening Temperature	80.0	°C	ASTM D1525, ISO 306/B50
CLTE - Flow	2.0E-4	cm/cm/°C	ASTM D696, ISO 11359-2
Specific Heat			Internal Method
--	1840	J/kg/°C	
23°C	1840	J/kg/°C	
Thermal Conductivity (23°C)	0.41	W/m/K	Internal Method
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	> 1.0E+13	ohms	ASTM D257
--	> 1.0E+12	ohms	IEC 60093
Volume Resistivity			
--	> 1.0E+15	ohms · cm	ASTM D257
--	> 1.0E+14	ohms · cm	IEC 60093
Electric Strength	45	kV/mm	IEC 60243-1
Dielectric Constant			
1 MHz	3.00		ASTM D150, IEC 60250
100 Hz	2.10		IEC 60250
Dissipation Factor			IEC 60250
100 Hz	3.9E-4		
1 MHz	1.0E-3		
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.60 mm)	HB	UL 94
NOTE		
1.	Based on GUR 4120=100	
2.	14° V-notch both sides	
3.	30 sec	

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