## Pearlbond<sup>™</sup> 520

Thermoplastic Polyurethane Elastomer (Polycaprolactone)

Lubrizol Advanced Materials, Inc.

## Message:

Pearlbond® 520 is a linear, polycaprolactone-copolyester polyurethane, supplied in form of white spherical granules with a very high crystallization rate and a very high thermoplasticity level.

Pearlbond® 520 can be added to formulations of REACTIVE POLYURETHANE HOT-MELTS (HMPUR), in order to improve the crystallisation speed.

General Information			
Features	Crystalline		
Uses	Plastics Modification		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	White		
Forms	Granules		
Physical	Nominal Value	Unit	Test Method
Density (20°C)	1.19	g/cm³	ISO 2781
Melt Mass-Flow Rate (MFR) (170°C/2	2.16		
kg)	15 to 30	g/10 min	ISO 1133
Moisture Content	< 1500	ppm	Internal Method
Crystallization Rate	9.0 to 11.0	min	Internal Method
OH Value	< 3.00	mg KOH/g	Internal Method
Thermoplasticity	Very High		Internal Method
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	64.0 to 68.0	°C	Internal Method
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (130°C)	1350	Pa·s	ISO 1133

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