

ALCOM® PA66 910/1.2 CF30

Polyamide 66
ALBIS PLASTIC GmbH

Message:

ALCOM® PA66 910/1.2 CF30 is a Polyamide 66 (Nylon 66) product filled with 30% carbon fiber. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PA66 910/1.2 CF30 include engineering/industrial parts and automotive.

Characteristics include:

- REACH Compliant
- RoHS Compliant
- Conductive
- Heat Stabilizer
- High Stiffness

General Information				
Filler / Reinforcement		Carbon Fiber,30% Filler by Weight		
Additive		Heat Stabilizer		
Features		Electrically Conductive		
		Heat Stabilized		
		High Stiffness		
Uses		Automotive Applications		
		Bearings		
		Machine/Mechanical Parts		
Agency Ratings		EC 1907/2006 (REACH)		
RoHS Compliance		RoHS Compliant		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.27	--	g/cm ³	ISO 1183
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	22000	--	MPa	ISO 527-2
Tensile Strain (Break)	1.5	--	%	ISO 527-2
Flexural Modulus	19500	--	MPa	ISO 178
Flexural Stress	310	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength	7.0	--	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	50	--	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	255	--	°C	ISO 75-2/A

Vicat Softening Temperature	200	--	°C	ISO 306/B50
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	50	ohms	IEC 60093
Injection	Dry	Unit		
Drying Temperature	80.0		°C	
Drying Time	2.0 to 12		hr	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 120		°C	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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