

# BMC HT12-1027

Thermoset Polyester  
Bulk Molding Compounds, Inc.

Message:

BMC HT12-1027 is a thermosetting polyester product. It is available in North America. Typical application areas are: automotive industry. The main characteristics are: flame retardant/rated flame.

General Information			
Uses	Parts under the hood of a car Application in Automobile Field		
Appearance	Black		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.86	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.10 - 0.20	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	33		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield)	61.4	MPa	ASTM D638
Flexural Modulus	13100	MPa	ASTM D790
Flexural Strength (Yield)	178	MPa	ASTM D790
Compressive Strength	184	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact	460	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	15	kV/mm	ASTM D149
Arc Resistance	182	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.52 mm	HB		UL 94
2.22 mm	HB		UL 94
3.11 mm	HB		UL 94
Additional Information			
Barcol Hardness, ASTM D2583: 30 to 35UL Flame Rating, UL 94, 0.058 to 0.062 in: HBUL Flame Rating, UL 94, 0.075 to 0.1 in: HBUL Flame Rating, UL 94, 0.120 to 0.125 in: HB			
NOTE			
1.	Type 1		

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