

Borealis PP HE125MO

Polypropylene Homopolymer

Borealis AG

Message:

HE125MO is a polypropylene homopolymer intended for injection moulding. This grade is characterized by good flow properties and high stiffness in and is specially suitable for high-speed injection moulding of articles demanding easy flow. Its very good organoleptic properties allows this grade to be used with any masterbatch without discoloring problems.

General Information			
Features	Fast Molding Cycle		
	Good Color Stability		
	Good Flow		
	Good Organoleptic Properties		
	High Stiffness		
	Homopolymer		
Uses	Household Goods		
	Thin-walled Packaging		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.908	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ISO 1133
Molding Shrinkage	1.0 to 2.0	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1550	MPa	ISO 527-2/1
Tensile Stress (Yield)	34.5	MPa	ISO 527-2/50
Tensile Strain (Yield)	9.0	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	3.5	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹ (0.45 MPa, Unannealed)	88.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Processing (Melt) Temp	220 to 260	°C	
Mold Temperature	20.0 to 40.0	°C	
Injection Rate	Fast		

Holding Pressure	20.0 to 50.0	MPa
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NOTE


1. Injection molded specimen

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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