

# INLUBE PEITF15

Polyether Imide  
Infinity LTL Engineered Compounds

Message:

Inlube PTFE, silicone, MoS2 and graphite internally lubricated compounds  
Offered in all Infinity base resins and can be combined with reinforcements and process additives  
Provide reduced coefficient of friction and low wear, including enhanced mechanical and thermal properties

General Information			
Additive	PTFE lubricant (15%)		
Features	Low friction coefficient		
	Good wear resistance		
	Lubrication		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm <sup>3</sup>	ASTM D792
Specific Volume	0.741	cm <sup>3</sup> /g	
Molding Shrinkage - Flow	0.80 - 1.1	%	ASTM D955
Water Absorption (24 hr)	0.25	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	88.3	MPa	ASTM D638
Tensile Elongation (Yield)	5.0 - 7.0	%	ASTM D638
Flexural Modulus	2890	MPa	ASTM D790
Flexural Strength	135	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	69	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	182	°C	ASTM D648
CLTE - Flow	4.7E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	360 - 379	°C	
Mold Temperature	149	°C	

Back Pressure	0.345 - 0.689	MPa
Screw Speed	40 - 70	rpm
Vent Depth	0.038 - 0.076	mm

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Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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