Silopren® LSR 3596/30

Silicone Rubber, LSR

Momentive Performance Materials Inc.

Message:

Silopren LSR 3596/30 is a two-component liquid silicone rubber for injection moulding processes. This material is an excellent candidate to consider for the manufacture of elastomeric articles requiring self-lubricating properties. The self-lubricating effect is achieved by a fluid which exudes out of the vulcanizate over an extended period of time. It typically starts between a few hours and one day after vulcanization. Silopren LSR 3596/30 shows an excellent compression set after vulcanization without post-curing.

Key Features and Benefits

Vulcanizates consisting of Silopren LSR 3596/30 liquid silicone rubber are typically distinguished by the following properties:

ultra-low compression set without post-cure

self-lubricating properties

low viscosity

fast cure

low modulus

high thermal stability

increased crack resistance

outstanding resistance to aging

easy to color

Potential Applications

Because of the outstanding properties, Silopren LSR 3596/30 liquid silicone rubber is an excellent candidate to consider for use in wire harness applications for the following elastomeric articles:

cable seals

mat seals

grommets

gaskets

plug seals

General Information					
Features	Fast Cure				
	Fast Molding Cycle				
	Good Colorability				
	Good Mold Release				
	Good Thermal Stability				
	Low Compression Set				
	Low Viscosity				
	Self Lubricating				
Uses	Gaskets				
	Grommets				
	Seals				
Forms	Liquid				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	1.10	g/cm³	DIN 53479		
Hardness	Nominal Value	Unit	Test Method		

Eleastomers Nominal Value Unit Test Method Tensile Stress	Durometer Hardness (Shore A)	30		DIN 53505
\$ 0.400	Elastomers	Nominal Value	Unit	Test Method
100% Strain 0.600 MPa 200% Strain 1.20 MPa 300% Strain 1.90 MPa Tensile Strength 8.00 MPa DIN 53504 Tensile Elongation (Break) 700 % DIN 53504 Teras Strength 26.0 kN/m ASTM D624 Compression Set (175°C, 22 hr) 15 % ISO 815 Thermoset Nominal Value Unit Test Method Thermoset Components Teras A Mix Ratio by Weight: 1.0 Test Method Part A Mix Ratio by Weight: 1.0 Test Method Shell Life (< 22°C)	Tensile Stress			DIN 53504
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NOTE 1. Die B 2. Part B 3. Part A 4. Part B 5. Part A 6. Part B	20°C ⁷	440	Pa·s	
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3. Part A 4. Part B 5. Part A 6. Part B	1.	Die B		
4. Part B 5. Part A 6. Part B	2.	Part B		
5. Part A 6. Part B	3.	Part A		
6. Part B	4.	Part B		
	5.	Part A		
7. Part A	6.	Part B		
	7.	Part A		

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