Ranger PBT PBT-403-M-G10 HF

Polybutylene Terephthalate

Beijing Ranger Chemical Co., Ltd.

Message:

Unreinforced grades have abundant strength and flexibility, and have strong characteristics against brittleness.

UL-certified slow-burning(94HB) and self-extinguishing grades(94V-0,V-2) exist, and electrical properties exhibited are the highest of any thermoplastic. Low water absorption is exhibited, and excellent electrical properties(CTI and GWIT) are retained over extended periods of usages, even with widely varied temperature and humidity conditions.

The surface of molded products is smooth, and a low coefficient of friction is exhibited. As the amount of froction is low, PBT is suitable for use in application requiring friction and wear properties.

The material is exceptionally reliable, with small in-use dimensional variation, and superior molding stability and dimensional precision.

Long-term chemical resistance is exceptional, and at room temperature, there is almost no degradation in properties after.

Both unreinforced and reinforced grades exhibit exceptional flowability, and excellent processability.

Application:VCD drive frames\ Connectors\ Trimmers\ Switch buttons for gas-fired instantaneous water heaters\ Relay blocks\ Driers\ Rectifiers\ Outer handles\ Height sensor cases\ Door mirror stays\ Drive component housings\ Energy saving lamp.

Features Good dimensional stability Low friction coefficient High strength Workability, good Good electrical performance Good liquidity Good flexibility Good chemical resistance Halogen-free Low or no water absorption Excellent appearance Flame retardancy Uses Electrical/Electronic Applications Application in Automobile Field Shell Forms Particle Processing Method Injection molding Physical Specific Gravity Ads Moding Shrinkage - Flow 0.60 - 1.1 % ASTM D955 Water Absorption (23'C, 24 hr) 0.070 % ASTM D950 Water Absorption (23'C, 24 hr) 0.070 Flexewalt Mediulity 600 Headenlical Nominal Value Unit Test Method Tensile Strength (Vield) 70.0 MPa ASTM D570 10.00	General Information					
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	Mechanical	Nominal Value	Unit	Test Method		
	Tensile Strength (Yield)	70.0	MPa	ASTM D638		
riexulai iviodulus 2000 IMPa ASTM D/90	Flexural Modulus	5000	MPa	ASTM D790		

Impact	Nominal Value		
		Unit	Test Method
Notched Izod Impact	6.0	kJ/m²	ASTM D256
Unnotched Izod Impact Strength	35	kJ/m²	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (2.00 mm)	2.0E+16	ohms·cm	ASTM D257
Dielectric Strength (2.00 mm)	24	kV/mm	ASTM D149
Dielectric Constant (50 Hz)	3.60		ASTM D150
Dissipation Factor (50 Hz)	2.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		UL 94
3.20 mm	V-0		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	225 - 245	°C	
Middle Temperature	225 - 245	°C	
Front Temperature	225 - 245	°C	
Nozzle Temperature	240	°C	
Mold Temperature	60.0 - 80.0	°C	
Injection Pressure	40.0 - 100	MPa	
Back Pressure	4.00 - 15.0	MPa	
Screw Speed	< 100	rpm	
Injection instructions			

Injection Time: 3 to 15 secTime Pressure: 2 to 5 secTotal Cycle: 15 to 50 sec

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