

Sindustris PBT GP2157FL

Polybutylene Terephthalate

Sincerity Australia Pty Ltd.

Message:

Sindustris PBT GP2157FL is a Polybutylene Terephthalate (PBT) material filled with 15% glass fiber. It is available in Asia Pacific for injection molding. Important attributes of Sindustris PBT GP2157FL are:
Flame Rated
Flame Retardant
Typical application of Sindustris PBT GP2157FL: Electrical/Electronic Applications

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
Uses	Electrical Parts		
	Electrical/Electronic Applications		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 to 1.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break, 3.20 mm)	93.2	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	3.0	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	4900	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	142	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	44	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.40 mm	195	°C	
1.8 MPa, Unannealed, 6.40 mm	205	°C	
Peak Melting Temperature	225	°C	ASTM D3418
RTI Elec	130	°C	UL 746
RTI Imp	130	°C	UL 746
RTI Str	130	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	1.0E+19	ohms·cm	ASTM D257
Dielectric Strength (23°C, 1.00 mm)	26	kV/mm	ASTM D149
Comparative Tracking Index (Solution A)	175	V	IEC 60112

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.710 mm	V-0		
1.50 mm	V-0		
3.00 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	4.0 to 5.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	235 to 250	°C	
Middle Temperature	240 to 250	°C	
Front Temperature	245 to 255	°C	
Nozzle Temperature	245 to 255	°C	
Processing (Melt) Temp	245 to 255	°C	
Mold Temperature	60.0 to 100	°C	
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	1.3 mm/min		
4.	1.3 mm/min		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

