

Lucky Enpla LGF3300

Polybutylene Terephthalate

Lucky Enpla Co LTD

Message:

Lucky Enpla LGF3300 is a polybutene terephthalate (PBT) product, which contains a 30% glass fiber reinforced material. It can be processed by injection molding and is available in North America, Europe or the Asia-Pacific region. Lucky Enpla LGF3300 applications include electrical/electronic applications and the automotive industry. The main characteristics are: high rigidity.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	Rigidity, high		
	General		
Uses	Connector		
	Application in Automobile Field		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 - 0.90	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	118	MPa	ASTM D638
Flexural Modulus ²	7650	MPa	ASTM D790
Flexural Strength ³	177	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact (3.18 mm)	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	210	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	70.0 - 90.0	°C	
Drying Time	2.0 - 3.0	hr	
Rear Temperature	230 - 250	°C	
Middle Temperature	240 - 260	°C	
Front Temperature	240 - 260	°C	
Nozzle Temperature	240 - 260	°C	
Mold Temperature	80.0 - 110	°C	
Back Pressure	0.490 - 2.94	MPa	
Screw Speed	30 - 60	rpm	
Injection instructions			
Resin Temperature: 240-260°CInjection Pressure (1st Pressure): 600-1100 kg/cm ² Injection Pressure (2nd Pressure): 400-800 kg/cm ²			

NOTE

1.	10 mm/min
2.	3.0 mm/min
3.	3.0 mm/min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

