

LUVOCOM® 80/TF/18/SI/2 - 1P

Acetal (POM) Copolymer

Lehmann & Voss & Co.

Message:

LUVOCOM® 80/TF/18/SI/2-1P is a polyoxymethylene (POM) copolymer material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

LUVOCOM® The main characteristics of 80/TF/18/SI/2-1P are:

Wear-resistant

Lubrication

Typical application areas include:

engineering/industrial accessories

textile/fiber

Automotive Industry

business/office supplies

General Information			
Additive	PTFE lubricant		
Features	Low friction coefficient		
	Good wear resistance		
	Lubrication		
Uses	Gear		
	Textile applications		
	Engineering accessories		
	Application in Automobile Field		
	Business equipment		
	Cam		
	Bearing		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.49	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	12	g/10 min	ISO 1133
Molding Shrinkage	1.8 - 2.5	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2500	MPa	ISO 527-2
Tensile Stress (Break)	45.0	MPa	ISO 527-2
Tensile Strain (Yield)	12	%	ISO 527-2
Flexural Modulus	2000	MPa	ISO 178
Flexural Stress	60.0	MPa	ISO 178
Flexural Strain at Flexural Strength	17	%	ISO 178

Maximum operating temperature-Short Term	120	°C	
Insulation Resistance	> 1.0E+12	ohms	IEC 60167
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength (23°C)	40	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	95.0	°C	ISO 75-2/A
Continuous Use Temperature	100	°C	UL 746B
Vicat Softening Temperature	160	°C	ISO 306/A
CLTE - Flow	9.0E-5	cm/cm/°C	DIN 53752
Thermal Conductivity	0.20	W/m/K	DIN 52612
Injection	Nominal Value	Unit	
Drying Temperature			
A	75.0	°C	
Dehumidification desiccant, B	120	°C	
Drying Time			
A	2.0 - 8.0	hr	
Dehumidification desiccant, B	2.0 - 4.0	hr	
Rear Temperature	175 - 190	°C	
Middle Temperature	185 - 205	°C	
Front Temperature	180 - 200	°C	
Nozzle Temperature	175 - 200	°C	
Processing (Melt) Temp	200	°C	
Mold Temperature	80.0 - 120	°C	
Injection instructions			

General

In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.

Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.

Lengthy dwell times for the melts in the cylinder should be avoided.

Lower the temperatures during interruptions!

Predrying (optional)

It is advisable to predry the granulate with a suitable dryer immediately before processing.

The granulate may absorb moisture from the air.

Delivery Form & Storage

Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.

Preferably storage should be effected in dry and normally temperatured rooms

Additional Information

If originally sealed containers are used, it is normally possible to omit the predrying stage. If PTFE materials are not predried, an increase in deposits inside the mould may occur. When changing from higher melting-point polymers such as polyamides to this product, extremely thorough intermediate cleaning should be carried out. Processing temperatures above 215°C may very rapidly cause thermal damage and should therefore be avoided, particularly as formaldehyde may be eliminated here.

The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.

Please contact us for further information.

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