

RAYPRENE® RP223-60

Thermoplastic Elastomer

R&P; (Pte.) Ltd.

Message:

RAYPRENE® RP223-60 is a modified thermoplastic elastomer that possesses good mechanical properties and dimensional stability, in particular on tensile elasticity. It has outstanding flexibility and high adhesion capabilities with many engineering polymers such as PC, PC/ABS, PMMA and PBT. This grade provides a soft touch feel and is suitable on injection overmolding for many application components such as household appliances, sports gears, electrical and telecommunication devices.

General Information			
Features	Good dimensional stability		
	High elasticity		
	Good flexibility		
	Good adhesion		
	Soft		
Uses	Electrical/Electronic Applications		
	Electrical appliances		
	Sporting goods		
	Communication Equipment		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.950	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	3.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	3.50	MPa	ASTM D638
Tensile Elongation ² (Break)	450	%	ASTM D638
Injection	Nominal Value	Unit	
Processing (Melt) Temp	215 - 230	°C	
Mold Temperature	20.0 - 50.0	°C	
NOTE			
1.	500 mm/min		
2.	500 mm/min		

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