## Jampilen HP500J

Polypropylene Homopolymer Jam Polypropylene Company

## Message:

Jampilen HP500J is a general purpose polypropylene homopolymer for injection molding applications and combines high stiffness and fairly good impact strength with good processability. The grade is suitable for a wide range of applications such as housewares, caps, closures, small containers, toys, parts for small appliances and components for the automotive industry. Jampilen HP500J is also used for compounding. This grade is suitable for food contact.

General Information				
Features	Food Contact Acceptable			
	Good Impact Resistance			
	Good Processability			
	Good Stiffness			
	Homopolymer			
Uses	Automotive Applications			
	Caps			
	Closures			
	Compounding			
	Containers			
	Household Goods			
	Toys			
	White Goods & Small Appliances			
Processing Method	Compounding			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.1	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	102		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	35.0	MPa	ASTM D638	
Tensile Elongation (Yield)	12	%	ASTM D638	
Flexural Modulus	1550	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C)	55	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	

Deflection Temperature Under Load (0.45			
MPa, Unannealed)	94.0	°C	ASTM D648
Vicat Softening Temperature	156	°C	ASTM D1525 <sup>1</sup>
Accelerated Oven Ageing (150°C)	360	hr	ASTM D3012
NOTE			
1.	Loading 1 (10 N)		

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