Moplen EP341T

Polypropylene Impact Copolymer

LyondellBasell Industries

Message:

LyondellBasell Australia's polypropylene grade EP341T is an ultra high flow impact copolymer with a modified molecular weight distribution and is formulated with a general-purpose additive package. EP341T also contains nucleation additives. EP341T is designed for injection moulding applications requiring very easy mould filling, low warpage, and good impact/rigidity balance. End use products typically made from EP341T include thin walled containers and refrigerator packaging ware.

General Information					
Additive	Nucleating agent				
Features	Nucleated				
	Low warpage				
	Impact copolymer				
	Impact resistance, good				
	Good formability				
	High liquidity				
	Compliance of Food Exposure				
	Medium hardness				
Uses	Packaging				
	Thin wall container				
	Container				
Agency Ratings	AS 2070-1999				
	FDA 21 CFR 176.170(c), Table 2, Cond. C				
	FDA 21 CFR 176.170(c), Table 2, Cond. D				
	FDA 21 CFR 176.170(c), Table 2, Cond. E				
	FDA 21 CFR 176.170(c), Table 2, Cond. F				
	FDA 21 CFR 176.170(c), Table 2, Cond. G				
	FDA 21 CFR 176.170(c), Table 2, Cond. H				
	FDA 21 CFR 177.1520(a) 3 (i)				
	FDA 21 CFR 177.1520(c) 3.1a				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.900	g/cm ³	ISO 1183/D		
Melt Mass-Flow Rate (MFR) (230°C/2.16		-			
kg)	60	g/10 min	ISO 1133		
Hardness	Nominal Value	Unit	Test Method		

Durometer Hardness (Shore D)	71		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	22.0	MPa	ISO 527-2
Flexural Modulus	1100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-20°C	2.0	kJ/m²	ISO 180/1A
0°C	2.5	kJ/m²	ISO 180/1A
23°C	3.5	kJ/m²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	75.0	°C	ISO 75-2/B
1.8 MPa, not annealed	50.0	°C	ISO 75-2/A
Vicat Softening Temperature	145	°C	ISO 306/A
Additional Information			

Falling Weight Impact Strength @ -40°C, BS2782-306b: 8 J

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