

Starex SD-0150 W

Acrylonitrile Butadiene Styrene

SAMSUNG SDI CO., LTD.

Message:

Starex SD-0150 W is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Primary characteristic: rohs compliant.

General Information			
UL YellowCard	E115797-219558		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	2.2	g/10 min	ASTM D1238, ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	109		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Yield ¹	43.0	MPa	ASTM D638
Yield	44.0	MPa	ISO 527-2/50
Flexural Modulus			
-- ²	2200	MPa	ASTM D790
-- ³	2400	MPa	ISO 178
Flexural Strength			
-- ⁴	64.0	MPa	ASTM D790
-- ⁵	70.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁶ (23°C)	21	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C, 6.35 mm	210	J/m	ASTM D256
23°C ⁷	20	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed, 4.00 mm)	82.0	°C	ISO 75-2/A
Vicat Softening Temperature	97.0	°C	ISO 306/B50
Injection	Nominal Value	Unit	Test Method
Drying Temperature			
--	80.0	°C	
Desiccant Dryer	80.0	°C	
Drying Time			
--	2.0 to 4.0	hr	
Desiccant Dryer	2.0 to 3.0	hr	

Suggested Max Moisture	< 0.050	%
Rear Temperature	160 to 180	°C
Middle Temperature	190 to 200	°C
Front Temperature	210 to 220	°C
Nozzle Temperature	230	°C
Mold Temperature	40.0 to 80.0	°C
Injection Pressure	49.0 to 147	MPa
Back Pressure	0.490 to 1.96	MPa
Screw Speed	50 to 150	rpm

NOTE

1.	5.0 mm/min
2.	2.8 mm/min
3.	2.0 mm/min
4.	2.8 mm/min
5.	2.0 mm/min
6.	Thickness: 4 mm
7.	Thicknes 4 mm

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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