

Riblene® FF 20

Low Density Polyethylene

Versalis S.p.A.

Message:

Riblene FF 20 is a high molecular weight low density polyethylene (LDPE) suitable for blown film extrusion.

Riblene FF 20 is characterised by a good melt strength leading to a good bubble stability during extrusion.

Films manufactured by Riblene FF 20 are easily heat shrinkable and characterised by good mechanical properties.

Main Application

Riblene FF 20 is recommended for the production of shrink film for medium loads, industrial packaging, mulch film and blend.

General Information			
Features	Food Contact Acceptable		
	Good Heat Shrinkability		
	Good Melt Strength		
	High Molecular Weight		
	Low Density		
Uses	Blending		
	Film		
	Industrial Applications		
	Packaging		
	Shrink Wrap		
Agency Ratings	EU Food Contact, Unspecified Rating		
Forms	Pellets		
Processing Method	Blown Film		
Physical	Nominal Value	Unit	Test Method
Density	0.921	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.80	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (vs. Itself - Dynamic, Blown Film)	> 0.50		ISO 8295
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	70	µm	
Film Thickness - Recommended / Available	40 to 150 µm		
Tensile Modulus			ISO 527-3
1% Secant, MD : 70 µm, Blown Film	160	MPa	
1% Secant, TD : 70 µm, Blown Film	180	MPa	
Tensile Stress			ISO 527-3
MD : Yield, 70 µm, Blown Film	10.0	MPa	
TD : Yield, 70 µm, Blown Film	11.0	MPa	

MD : Break, 70 μm, Blown Film	25.0	MPa	
TD : Break, 70 μm, Blown Film	22.0	MPa	
Tensile Elongation			ISO 527-3
MD : Break, 70 μm, Blown Film	450	%	
TD : Break, 70 μm, Blown Film	650	%	
Dart Drop Impact ¹ (70 μm, Blown Film)	250	g	ISO 7765-1
Elmendorf Tear Strength ²			ISO 6383-2
MD : 70.0 μm	40.0	kN/m	
TD : 70.0 μm	50.0	kN/m	
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -75.0	°C	ASTM D746
Vicat Softening Temperature	91.0	°C	ISO 306/A
Melting Temperature	112	°C	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 70.0 μm, Blown Film)	62		ASTM D2457
Haze (70.0 μm, Blown Film)	8.0	%	ISO 14782
Extrusion	Nominal Value	Unit	
Melt Temperature	170 to 200	°C	
NOTE			
1.	F50		
2.	Blown Film		

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