RTP 2103 Z

Polyether Imide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Agency Ratings	FDA Unspecified Rating		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6890	MPa	ASTM D638
Tensile Strength	145	MPa	ASTM D638
Tensile Elongation (Break)	3.4	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	550	J/m	ASTM D4812
Injection	Nominal Value	Unit	
Rear Temperature	343 to 399	°C	
Middle Temperature	343 to 399	°C	
Front Temperature	343 to 399	°C	
Mold Temperature	93.3 to 177	°C	
Injection Pressure	103 to 138	MPa	

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Recommended distributors for this material

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