Bayflex® 110-50 (15% Glass)

Polyurethane (Polyether, MDI)

Covestro - PUR

Message:

The Bayflex 110-50 system produces a solid urethane elastomer which has a flexural modulus of approximately 50,000 psi* at room temperature. This system can be used with or without milled glass fiber or mineral reinforcements. The Bayflex 110-50 system is used in applications requiring excellent impact properties such as automotive fascias, agricultural and construction equipment, specialty vehicles and recreational equipment. The Bayflex 110-50 system is a formulated elastomeric reaction injection molding (RIM) system supplied as two liquid components. Component A is a diphenylmethane diisocyanate (MDI) prepolymer, and Component B is a polyether polyol system. As with any product, use of the Bayflex 110-50 system in a given application must be tested (including field testing, etc.) in advance by the user to determine suitability.

General Information					
UL YellowCard	E61384-247031				
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight				
Features	Impact resistance, good				
Uses	Architectural application field				
	Agricultural application				
	Application in Automobile Field				
	Strap				
Forms	Liquid				
Processing Method	Reaction Injection Molding (RIM)				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.14	g/cm ³	ASTM D792, ASTM D1622		
Molding Shrinkage - Flow (3.18 mm)	0.70	%	Internal method		
Water absorption rate-240 hr(3.18 mm)	2.6	%	Internal method		
Heat Sag ¹			ASTM D3769		
4 in Overhang : 121°C, 3.18 mm	7.11	mm	ASTM D3769		
6 in Overhang : 121°C, 3.18 mm	6.86	mm	ASTM D3769		
Water Immersion, Length Increase (3.18					
mm)	0.20	%	Internal method		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D, 3.18 mm)	60		ASTM D2240		
Mechanical	Nominal Value	Unit	Test Method		
Flexural Modulus			ASTM D790		
-30°C, 3.18 mm	1100	MPa	ASTM D790		
23°C, 3.18 mm	689	MPa	ASTM D790		
65°C, 3.18 mm	414	MPa	ASTM D790		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Strength (Break, 3.18 mm)	19.3	MPa	ASTM D412		
Tensile Elongation (Break, 3.18 mm)	200	%	ASTM D412		
Tear Strength ² (3.18 mm)	109	kN/m	ASTM D624		

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2. C mould	NOTE			
	1.	1 hr		
3. 105 Index	2.	C mould		
	3.	105 Index		

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