REPOL® H050MN

Polypropylene Homopolymer

Reliance Industries Limited

Message:

Repol H050MN is recommended for Injection Moulding and is an ideal choice as a compounding base and blending material in furniture compound. It is also suitable for moulding rigid containers, housewares and thermowares. Repol H050MN contains nucleating agent for high rigidity, reduced cycle time and antistatic agent that reduces static charge build-up in products.

| General Information | | | | |
|---|-------------------------|----------|-------------|--|
| Additive | Antistatic | | | |
| | Nucleating Agent | | | |
| Features | Antistatic | | | |
| | Fast Molding Cycle | | | |
| | Food Contact Acceptable | | | |
| | High Rigidity | | | |
| | Homopolymer | | | |
| | Nucleated | | | |
| Uses | Containers | | | |
| | Furniture | | | |
| | Household Goods | | | |
| | Rigid Packaging | | | |
| Agency Ratings | FDA 21 CFR 177.1520 | | | |
| | IS 10909 | | | |
| | IS 10910 | | | |
| Processing Method | Injection Molding | | | |
| | Thermoforming | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 3.4 | g/10 min | ASTM D1238 | |
| Mechanical | Nominal Value | Unit | Test Method | |
| Tensile Strength ¹ (Yield, Injection Molded) | 36.0 | MPa | ASTM D638 | |
| Tensile Elongation ² (Yield, Injection Molded) | 10 | % | ASTM D638 | |
| Flexural Modulus - 1% Secant (Injection Molded) | 1750 | МРа | ASTM D790A | |
| Impact | Nominal Value | Unit | Test Method | |
| | | | | |

| Notched Izod Impact (23°C, Injection | | | |
|---|-------------------|------|-------------|
| Molded) | 35 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (0.45 | | | |
| MPa, Unannealed) | 110 | °C | ASTM D648 |
| NOTE | | | |
| 1. | Type I, 50 mm/min | | |
| 2. | Type I, 50 mm/min | | |

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