

TECHNO ABS 330L

Acrylonitrile Butadiene Styrene

Techno Polymer Co, Ltd.

Message:

TECHNO ABS 330L is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific or North America.

Characteristics include:

Flame Rated

High Flow

Low Gloss

General Information			
UL YellowCard	E54297-244168		
Features	High Flow		
	Low Gloss		
UL File Number	E54297		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm³	ISO 1183, ASTM D1505
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	50	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.60	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
R-Scale	107		ASTM D785
R-Scale	105		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Yield	45.1	MPa	ASTM D638
Yield	41.0	MPa	ISO 527-2
Flexural Modulus			
--	2550	MPa	ASTM D790
--	2130	MPa	ISO 178
Flexural Strength			
--	72.6	MPa	ASTM D790
--	62.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	12	kJ/m²	ISO 179
Notched Izod Impact	88	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			

0.45 MPa, Unannealed	91.0	°C	ASTM D648
0.45 MPa, Unannealed	77.0	°C	ISO 75-2/B
Flammability	Nominal Value		Test Method
Flame Rating (ALL)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	2.0 to 5.0	hr	
Rear Temperature	190 to 260	°C	
Middle Temperature	190 to 260	°C	
Front Temperature	190 to 260	°C	
Mold Temperature	40.0 to 80.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

