# TROGAMID® TCR Film 100 µm

### Polyamide

**Evonik Industries AG** 

#### Message:

Decorative effects by insert molding Resistant to chemicals High heat deflection temperature Clear and transparent TROGAMID® TCR films are tough and stand up to sunlight, heat, shock, cosmetics, and chemicals.

General Information				
Features	Durable			
	Good Abrasion Resistance			
	Good Chemical Resistance			
	Good Processability			
	Good Toughness			
	Good UV Resistance			
	Good Weather Resistance			
	Shock Resistant			
	Sunlight Resistant			
Uses	Appliances			
0303	Automotive Applications			
	Medical Devices			
Appearance	Clear/Transparent			
Forms	Film			
Processing Method	Laminating			
	Thermoforming			
Physical	Nominal Value	Unit	Test Method	
Density (23°C)	1.02	g/cm³	ISO 1183	
Water Absorption (Saturation, 23°C)	3.5	%	ISO 62	
Films	Nominal Value	Unit	Test Method	
Tensile Stress			ISO 527-3/100	
MD : Yield	40.0	MPa		
TD : Yield	40.0	MPa		
MD	80.0	MPa		
TD	70.0	MPa		
Tensile Elongation			ISO 527-3/100	
MD : Yield	7.9	%		

TD : Yield	5.7	%	
MD : Break	> 100	%	
TD : Break	> 100	%	
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	140	°C	
Vicat Softening Temperature	130	°C	ISO 306/B
CLTE - Flow (23 to 80°C)	9.0E-5	cm/cm/°C	ISO 11359-2
CLIE - FIOW (23 to 60 C)	9.0E-5	chi/chi/ C	130 11339-2
Optical	Nominal Value	Unit	Test Method
Optical	Nominal Value		Test Method
Optical Refractive Index	Nominal Value 1.516	Unit	Test Method ISO 489
Optical Refractive Index Transmittance <sup>1</sup>	Nominal Value 1.516 91.8	Unit %	Test Method ISO 489 DIN 5036
Optical Refractive Index Transmittance <sup>1</sup> Yellowness Index	Nominal Value   1.516   91.8   < 1.0	Unit %	Test Method ISO 489 DIN 5036

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#### Recommended distributors for this material

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