

ECOMID ARX D20

Polyamide 66

Nilit Plastics

Message:

ECOMID® ARX D20 is a easy flow Polyamide 66 (Nylon 66) compound, high impact modified.

This eco friendly compound is intended for injection molding.

ECOMID® ARX D20 is primarily designed for the Automotive industry.

General Information			
Uses	Automotive Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.09	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	2.1	%	
Flow : 25°C	2.1	%	
Water Absorption			ISO 62
23°C, 24 hr	1.8	%	
Saturation, 23°C	5.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2000	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	45.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	5.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	2.5	kJ/m ²	
23°C	3.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	30	kJ/m ²	
23°C	30	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	100	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	°C	ISO 75-2/A
Continuous Use Temperature ¹	90.0	°C	IEC 60216
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
NOTE			
1.	20002 hrs		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any

infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

