

Borealis PP HB306MO

Polypropylene Homopolymer

Borealis AG

Message:

HB306MO is a low melt-flow-rate polypropylene homopolymer intended for compression moulding of caps and closures. This grade is designed for the caps and closures market and therefore contains a lubricant for an optimum opening torque of the cap. This grade combines a good balance of stiffness and impact strength with good processability and melt stability. Additives provide anti-static protection.

General Information			
Additive	Antistatic		
	Lubricant		
Features	Antistatic		
	Good Processability		
	High Impact Resistance		
	High Melt Stability		
	High Stiffness		
	Homopolymer		
	Low Flow		
	Lubricated		
Uses	Caps		
	Closures		
Forms	Pellets		
Processing Method	Compression Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.910	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ISO 1133
Molding Shrinkage	1.0 to 2.0	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1900	MPa	ISO 527-2/1
Tensile Stress (Yield)	39.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	7.5	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.5	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method


Heat Deflection Temperature (0.45 MPa, Unannealed)	88.0	°C	ISO 75-2/B
Extrusion	Nominal Value	Unit	
Melt Temperature	180 to 260	°C	

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