

Monprene® CP-32063G

Thermoplastic Elastomer

Teknor Apex Company

Message:

Monprene® CP-32063G is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding.

Monprene®The main features of the CP-32063G are:

- high liquidity
- Transparency
- Typical application areas include:
- Handle
- safety equipment
- packing
- kitchen utensils
- engineering/industrial accessories

General Information			
Features	Low Specific Gravity		
	Without Fillers		
	Low density		
	High liquidity		
	Definition, high		
Uses	Safety equipment		
	Handle		
	Packaging		
	Kitchen utensils		
	Washer		
	Pipe fittings		
	Sporting goods		
	Shell		
	Stationery		
	Consumer goods application field		
Toothbrush handle			
Appearance	Clear/transparent		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.878	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	15	g/10 min	ASTM D1238

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	18		ASTM D2240
Shaw A, 10 seconds	13		ASTM D2240
Shaw OO	65		ASTM D2240

Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (300% Strain)	0.689	MPa	ASTM D412
Tensile Strength (Break)	4.14	MPa	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412

Injection	Nominal Value	Unit
Rear Temperature	138 - 160	°C
Middle Temperature	160 - 182	°C
Front Temperature	171 - 193	°C
Nozzle Temperature	182 - 204	°C
Processing (Melt) Temp	182 - 204	°C
Mold Temperature	35.0 - 48.9	°C
Injection Pressure	1.38 - 5.52	MPa
Injection Rate	Fast	
Back Pressure	0.172 - 0.689	MPa
Screw Speed	50 - 100	rpm
Cushion	3.81 - 25.4	mm

Injection instructions

无需干燥.但如果湿度过大,则将粒料在150°F (65°C)的温度下干燥2-4小时.

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	160 - 182	°C
Cylinder Zone 2 Temp.	160 - 182	°C
Cylinder Zone 3 Temp.	160 - 182	°C
Cylinder Zone 5 Temp.	160 - 182	°C
Die Temperature	160 - 182	°C

Extrusion instructions

螺杆转速30 - 100 rpm

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