# Elvax® 3170

## Ethylene Vinyl Acetate Copolymer

### **DuPont Packaging & Industrial Polymers**

#### Message:

DuPont<sup>™</sup> Elvax<sup>®</sup> 3170 is an extrudable ethylene-vinyl acetate copolymer resin available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins. Composition 18 % By Weight Vinyl Acetate comonomer content

Thermal Stabilizer: BHT antioxidant

Applications

This resin is designed to provide a low temperature heat seal to itself or many other materials commonly used in flexible packaging applications. The melt properties of this resin allow it to be processed on blown film equipment over a wide range of film thickness and blow-up ratios. It can also be co-extruded with a variety of other polymers. This resin is typically used as low temperature seal layer in co-extruded films.

| General Information                   |                                  |                   |                      |  |  |
|---------------------------------------|----------------------------------|-------------------|----------------------|--|--|
| Additive                              | Antioxidant                      |                   |                      |  |  |
|                                       | Heat Stabilizer                  |                   |                      |  |  |
| Features                              | Antioxidant                      |                   |                      |  |  |
|                                       | Copolymer                        |                   |                      |  |  |
|                                       | Food Contact Acceptable          |                   |                      |  |  |
|                                       | Good Flexibility                 |                   |                      |  |  |
|                                       | Good Heat Seal                   |                   |                      |  |  |
|                                       | Heat Stabilized                  |                   |                      |  |  |
|                                       | Low Temperature Heat Sealability |                   |                      |  |  |
|                                       |                                  |                   |                      |  |  |
| Uses                                  | Film                             |                   |                      |  |  |
|                                       | Packaging                        |                   |                      |  |  |
| Agency Ratings                        | FDA 21 CFR 177.1350(a)(1)        |                   |                      |  |  |
| Forms                                 | Pellets                          |                   |                      |  |  |
| Processing Method                     | Blown Film                       |                   |                      |  |  |
|                                       | Coextruded Film                  |                   |                      |  |  |
|                                       | Coextrusion                      |                   |                      |  |  |
|                                       | Film Extrusion                   |                   |                      |  |  |
| Physical                              | Nominal Value                    | Unit              | Test Method          |  |  |
| Specific Gravity                      | 0.940                            | g/cm <sup>3</sup> | ASTM D792, ISO 1183  |  |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 |                                  | <u> </u>          | - ,                  |  |  |
| kg)                                   | 2.5                              | g/10 min          | ASTM D1238, ISO 1133 |  |  |
| Vinyl Acetate Content                 | 18.0                             | wt%               |                      |  |  |
| Thermal                               | Nominal Value                    | Unit              | Test Method          |  |  |
| Vicat Softening Temperature           | 65.0                             | °C                | ASTM D1525, ISO 306  |  |  |

| Peak Melting Temperature    | 87.0          | °C   | ASTM D3418, ISO 3146 |
|-----------------------------|---------------|------|----------------------|
| Freezing Point <sup>1</sup> |               |      |                      |
|                             | 68            | °C   | ASTM D3418           |
|                             | 68            | °C   | ISO 3146             |
| Extrusion                   | Nominal Value | Unit |                      |
| Melt Temperature            | < 230         | °C   |                      |
| NOTE                        |               |      |                      |
|                             |               |      |                      |

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