

# Hapweld™ 1384

Thermoplastic

Hapco Inc.

Message:

A 100% solids room temperature curing polymer adhesive system ideally suited to be used as a bond between similar and dissimilar substrates. May be used as an all-purpose, room-curing, polymer adhesive, particularly because of its excellent handling properties. It also provides the ideal mix ratio of 1:1 (by volume), making HAPWELD 1384 convenient to use for both hand and machine mixing. The A & B composites are black and white, turning grey when mixed.

General Information		
Features	Bondability	
	High Strength	
Uses	Adhesives	
Appearance	Grey	
Forms	Liquid	
Physical	Nominal Value	Unit
Weight		
Per gallon - Part A	5400	g
Per gallon - Part B	5000	g
Cure Time	1.0 to 2.0	day
Handle Time (23°C)	12.0 to 16.0	hr
Mechanical	Nominal Value	Unit
Shear Strength	17.2 to 20.7	MPa
Thermoset	Nominal Value	Unit
Pot Life (25°C)	30	min
Thermoset Mix Viscosity <sup>1</sup> (24°C)	25500	cP
NOTE		
1.	Range: 25000 to 30000	

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## Recommended distributors for this material

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