

SABIC® LLDPE 318BE

Linear Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® LLDPE 318BE is a butene linear low density polyethylene resin typically designed for easy processing and specially formulated for optimum thermal stability at high temperatures used in cast film extrusion. Cast film produced from SABIC® LLDPE 318BE exhibit very good optical properties, puncture resistance and tear strength. The suffix E denotes European origin.

Application

SABIC® LLDPE 318BE resin is typically used for hand and pallet stretch wrap.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

General Information			
Additive	Antioxidation		
Features	Low density		
	Butene comonomer		
	Optical		
	Perforation resistance		
	Antioxidation		
	Workability, good		
	Good tear strength		
	Thermal stability, good		
Uses	Stretch winding		
	cast film		
Processing Method	cast film		
Physical	Nominal Value	Unit	Test Method
Density	0.918	g/cm³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.8	g/10 min	ISO 1133
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	20	µm	
Elastic Recovery - Cast Film (20.0 µm)	52	%	ASTM D5459
Protrusion Puncture Resistance - Cast Film (20.0 µm)	2.00	J	ASTM D5748
Retention Force - 60 sec (20.0 µm) ¹	890	g	
Stress Retention - Cast Film (20.0 µm)	78	%	ASTM D5459
Ultimate Pre-stretch Level - Cast Film (20.0 µm)	310	%	
Dart Impact - Cast Film (20.0 µm)	26.0	J/cm	ISO 7765-2
Peel Cling ²			ASTM D5458
0% pre-stretch : 20.0 µm	127.5	g/2.5 cm	ASTM D5458
200% pre-stretch : 20.0 µm	76.5	g/2.5 cm	ASTM D5458

Tear Strength - TD (20.0 μm) ³	140.0	kN/m	ISO 6383-2
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	102	°C	ISO 306/A
Melting Temperature (DSC)	121	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 20.0 μm, Cast Film)	91		ASTM D2457
Haze (20.0 μm, Cast Film)	2.1	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Properties are determined on 20 μm cast stretch film produced on a 2 m commercial cast stretch line: melt temperature 270°C, chill roll temperature 20°C and line speed of 450 m/min.			
Extrusion	Nominal Value	Unit	
Melt Temperature	250 - 300	°C	
NOTE			
1.	Cast Film		
2.	Cast Film		
3.	Cast Film		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

