

PENTAMID B GV40 H RC schwarz

Polyamide 6
PENTAC Polymer GmbH

Message:
Normal viscosity, heat stabilised polyamide 6, 40% glass fiber reinforced, Recompound

General Information				
Filler / Reinforcement		Glass fiber reinforced material, 40% filler by weight		
Additive		heat stabilizer		
Recycled Content		Yes		
Features		Rigidity, high Thermal Stability		
Uses		Application in Automobile Field		
Agency Ratings		EC 1907/2006 (REACH)		
Appearance		Black		
Forms		Particle		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.46	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Vertical flow direction	0.45	--	%	ISO 294-4
Flow direction	0.30	--	%	ISO 294-4
Water Absorption				ISO 62
Saturated, 23°C	5.6	--	%	ISO 62
Equilibrium, 23°C, 50% RH	1.6	--	%	ISO 62
Viscosity Number	135	--	cm ³ /g	ISO 307
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 961/30)	235	--	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	10400	7000	MPa	ISO 527-2/1
Tensile Stress (Break)	190	125	MPa	ISO 527-2
Tensile Strain (Break)	4.0	6.0	%	ISO 527-2
Flexural Modulus	9200	--	MPa	ISO 178
Flexural Stress	250	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	15	22	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	80	85	kJ/m ²	ISO 179/1eU

Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, not annealed	215	--	°C	ISO 75-2/B
1.8 MPa, not annealed	210	--	°C	ISO 75-2/A
Melting Temperature (DSC)	222	--	°C	ISO 3146
Electrical	Dry	Conditioned	Unit	Test Method
Dielectric Strength (1.00 mm)	35	--	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	3.80	--		IEC 60250
Comparative Tracking Index	450	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.60 mm	HB	--		UL 94
3.20 mm	HB	--		UL 94

Additional Information

干燥
ISO Description: PA6, MHRC, 14-100, GF40The value listed as Melting Point, ISO 3146, was tested in accordance with ISO 11357.

调节后的
ISO Description: PA6, MHRC, 14-100, GF40

Injection	Dry	Unit
Drying Temperature	80.0	°C
Drying Time	3.0	hr
Suggested Max Moisture	0.080	%
Suggested Max Regrind	20	%
Rear Temperature	265 - 290	°C
Middle Temperature	280 - 295	°C
Front Temperature	280 - 290	°C
Processing (Melt) Temp	285	°C
Mold Temperature	80.0	°C
Injection Pressure	77.0	MPa
Holding Pressure	46.2	MPa
Screw L/D Ratio	20.0:1.0	
Screw Compression Ratio	2.2:1.0 to 2.8:1.0	

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